



I use a special tool to remove the shaft, It is basically a piece of pipe that goes against the side of the cylinder and has a threaded part that screws into the end of the shaft thru the pipe and a large washer and nut that applies pulling pressure against the side of the cylinder.

To remove the trunion on the non op side, I remove the bearing and housing and spray Liquid wrench thru the brass threads and just keep working the trunion off.

I have had to use a Dremel with a cut off wheel to spilt the trunion to remove it also.

After that is removed you can pull the cylinder without pulling the shaft by removing parts on the op side to allow as MUCH CLEARANCE as possible to shoulder the cylinder edge against the side frame and lift the non op side up and out of the machine.

FIGURE 28
MODEL 9815/9850 Blanket Cylinder Assembly